


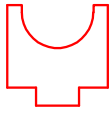










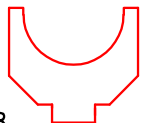



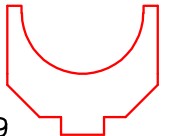


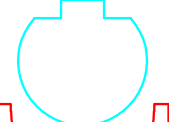
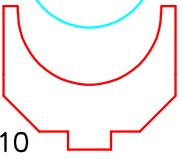



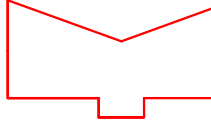


















# ST-Tec

## SYSTEM A

1  F0 	6  F6 
1  1A  F1 	7  F7 
2  2A  F2  2B 	8  F8 
3  F3 	9  F9 
4  F4 	10  F10 
5  5A  F5 	P-1 

## SYSTEM B

2,5  F2,5 	FS2  FS1 	 1E																																								
3,5  F3,5 	A1 	 X3M																																								
4,5  F4,5 	<p>SYSTEM A</p> <table> <thead> <tr> <th>Werkzeug</th> <th>Radius</th> </tr> </thead> <tbody> <tr><td>F0</td><td>0.35</td></tr> <tr><td>F1-1-1A</td><td>0.5</td></tr> <tr><td>F2-2-2A-2B</td><td>1.5</td></tr> <tr><td>F3-3</td><td>2.0</td></tr> <tr><td>F4-4</td><td>2.5</td></tr> <tr><td>F5-5-5A</td><td>3.5</td></tr> <tr><td>F6-6</td><td>4.5</td></tr> <tr><td>F7-7</td><td>6.0</td></tr> <tr><td>F8-8</td><td>7.5</td></tr> <tr><td>F9-9</td><td>9.5</td></tr> <tr><td>F10-10</td><td>12.0</td></tr> </tbody> </table> <p>SYSTEM B</p> <table> <thead> <tr> <th>Werkzeug</th> <th>Radius</th> </tr> </thead> <tbody> <tr><td>F2,5-2,5</td><td>1.75</td></tr> <tr><td>F3,5-3,5</td><td>2,25</td></tr> <tr><td>F4,5-4,5</td><td>2,75</td></tr> <tr><td>F5-5</td><td>3,0</td></tr> <tr><td>F5,5-5,5</td><td>3,25</td></tr> <tr><td>F7-7</td><td>4,25</td></tr> <tr><td>FS1-FS2</td><td></td></tr> </tbody> </table> <p>1E Spezial 28°</p>		Werkzeug	Radius	F0	0.35	F1-1-1A	0.5	F2-2-2A-2B	1.5	F3-3	2.0	F4-4	2.5	F5-5-5A	3.5	F6-6	4.5	F7-7	6.0	F8-8	7.5	F9-9	9.5	F10-10	12.0	Werkzeug	Radius	F2,5-2,5	1.75	F3,5-3,5	2,25	F4,5-4,5	2,75	F5-5	3,0	F5,5-5,5	3,25	F7-7	4,25	FS1-FS2	
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5  F5 	<p>WERNER STRUCK Düsseldorferstr. 115 42781 Haan Tel. +49 (0)2129-9278180 Fax. +49 (0)2129-9278181 E-Mail: Struck@st-tec.de</p>																																									
5,5  F5,5 	7  F7 